SDS no. J610
Version 3
Revision date 25-Apr-2016
Supersedes date 22-May-2013

Safety Data Sheet
Crosslinker J610

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Crosslinker J610
Product code J610

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a fracturing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to (EC) No. 1272/2008

Health hazards

Acute oral toxicity	Category 4
Skin corrosion/irritation	Category 1 Subcategory 1A
Serious eye damage/eye irritation	Category 1

Environmental hazards Not classified

Physical Hazards

Substances/mixtures corrosive to metal	Category 1

2.2 Label elements

Signal word
DANGER

Hazard statements
H314 - Causes severe skin burns and eye damage
H302 - Harmful if swallowed
H290 - May be corrosive to metals

Precautionary Statements - EU (§28, 1272/2008)
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection
P303 + P361 + P353 - IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/ physician
P501 - Dispose of contents/container in accordance with local regulations.
P406 - Store in corrosive resistant polyethylene container with a resistant inliner

Supplementary precautionary statements
P234 - Keep only in original container
P264 - Wash face, hands and any exposed skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell
P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing
P330 - Rinse mouth
P363 - Wash contaminated clothing before reuse
P334 - Immerse in cool water/wrap in wet bandages
P390 - Absorb spillage to prevent material damage

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Contains
Potassium hydroxide

Aliphatic polyol

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature
Classified as Hazardous according to the criteria of NOHSC.
HAZARDOUS SUBSTANCE. DANGEROUS GOODS.

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Potassium hydroxide	215-181-3	1310-58-3	10 - 30	Xn; R22 C; R35	Met. Corr. 1 (H290) Acute Tox. 4 (H302) Skin Corr. 1A (H314)	01-2119487136-33-xxxx
Aliphatic polyol	Listed	Proprietary	10 - 30	-	Not classified	No data available

Comments
The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First-Aid Measures

Inhalation Move the exposed person to fresh air at once. If breathing is difficult, (trained personnel should) give oxygen. If not breathing, give artificial respiration. Seek medical attention at once.

Ingestion Do NOT induce vomiting. Get immediate medical attention. Rinse mouth. Risk of product entering the lungs on vomiting after ingestion. Never give anything by mouth to an unconscious person.

Skin contact Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns must be treated by a physician.

Eye contact Remove contact lenses. Immediately flush eyes with water for 15 minutes while holding eyelids open. Immediate medical attention is required.

4.2 Most important symptoms and effects, both acute and delayed

General advice Seek medical attention for all burns, regardless how minor they may seem. The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO_2, Dry Chemical.

Extinguishing media which shall not be used for safety reasons
None known.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
Contact with metals may evolve flammable hydrogen gas.

Hazardous combustion products
Carbon oxides (COx), Hydrogen cyanide (hydrocyanic acid).

5.3 Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear.

Hazchem code ADG
2X

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not get on skin or clothing. Wash thoroughly after handling. Do not breathe vapors or spray mist. Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls
Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up
Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local/national regulations (see Section 13).

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Avoid spills and splashing during use. Do not breathe vapors or spray mist.

Hygiene measures
Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatibles, Aluminum. Strong acids. Hydrogen gas may be generated if in prolonged contact with metals such as tin, zinc, lead, aluminum.

Storage class Corrosive storage.

Packaging material Use specially constructed containers only. High density polyethylene (HDPE) drum or can

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Component	EU OEL	Austria	Australia	Denmark
Potassium hydroxide	Not determined	2 mg/m³ TWA inhalable fraction	Not determined	2 mg/m³ Ceiling
Aliphatic polyol	Not determined	Not determined	10mg/m³TWAinhalable dust, mist	Not determined

Component	Malaysia	France	Germany	Hungary
Potassium hydroxide	2 mg/m³ Ceiling	2mg/m³STEL	Not determined	2mg/m³TWA 2mg/m³STEL
Aliphatic polyol	10 mg/m³ TWA	10 mg/m³TWA	50 mg/m³ TWA	Not determined

Component	New Zealand	Italy	Netherlands	Norway
Potassium hydroxide	2 mg/m³ Ceiling	Not determined	Not determined	2 mg/m³ Ceiling
Aliphatic polyol	10 mg/m³ TWA	Not determined	Not determined	Not determined

Component	Poland	Portugal	Romania	Russia
Potassium hydroxide	1 mg/m³ STEL 0.5 mg/m³ TWA	Not determined	Not determined	Not determined
Aliphatic polyol	10 mg/m³ TWA aerosol	10 mg/m³ TWA mist	Not determined	Not determined

Component	Spain	Switzerland	Turkey	UK
Potassium hydroxide	2 mg/m³ VLA-EC	2 mg/m³ MAK inhalable	Not determined	2 mg/m³ STEL
Aliphatic polyol	10 mg/m³ VLA-ED mist	100 mg/m³ STEL inhalable	Not determined	30 mg/m³ STEL calculated mist

		50 mg/m³ MAK inhalable		10 mg/m³ TWA mist

Component Information

Notes
No biological limit allocated

Derived No Effect Level (DNEL)

Long term exposure local effects
Potassium hydroxide
Inhalation 1 mg/m³

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure
Ensure adequate ventilation. Keep airborne concentrations below exposure limits.

Personal protective equipment

Eye protection Tightly fitting safety goggles. Face-shield.
Hand protection Impervious gloves made of:, Neoprene, Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection In case of insufficient ventilation wear suitable respiratory equipment, Chemical respirator with inorganic vapour cartridge (Grey B), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection Chemical resistant suit, Chemical resistant boots, Eye wash and emergency shower must be available at the work place.

Hygiene measures Wash hands before breaks and immediately after handling the product, Remove and wash contaminated clothing before re-use.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Liquid
Appearance Aqueous solution
Odor None
Color Colorless
Odor threshold Not applicable

Property	Values	Remarks
pH	> 13	
pH @ dilution		
Melting/freezing point	< -40 °C / -40 °F	
Boiling point/range	No information available	
Flash point	Does not flash	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	1.35 - 1.45	
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Log Pow	No information available	

Explosive properties	No information available
Oxidizing properties	No information available

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

10. Stability and reactivity

10.1 Reactivity

Corrosive. Corrosive to Metals.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

Hazardous Reactions
May release hydrogen gas (explosive) on contact with metals,.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidizing agents. Aluminum. Contact with metals (aluminum, zinc, tin) may release hydrogen gas.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhaled corrosive substances can lead to a toxic edema of the lungs.

Eye contact Causes eye damage.

Skin contact Causes severe skin burns.

Ingestion Harmful if swallowed. Ingestion causes burns of the upper digestive and respiratory tracts.

Unknown acute toxicity Not Applicable.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Potassium hydroxide	= 284 mg/kg (Rat)	No data available	No data available
Aliphatic polyol	= 12600 mg/kg (Rat)	> 10 g/kg (Rabbit)	> 570 mg/m³ (Rat) 1 h

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Inhalation. Ingestion. Eye contact. Skin contact.

Routes of entry Skin contact. Eye contact. Inhalation.

Specific target organ toxicity (single exposure) Not classified

Specific target organ toxicity (repeated exposure) Not classified.

Aspiration hazard Not Applicable.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Large amounts will affect pH and harm aquatic organisms

Toxicity to algae
See component information below.

Toxicity to fish
See component information below.

Toxicity to daphnia and other aquatic invertebrates
See component information below.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Potassium hydroxide	= 80 mg/L LC50 Gambusia affinis 96 h	No information available	No information available
Aliphatic polyol	51 - 57 mL/L LC50 Oncorhynchus mykiss 96 h	No information available	> 500 mg/L EC50 Daphnia magna 24 h

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility in soil

Mobility
Soluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

EWC Waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: Waste Code: 16 10 01 - aqueous liquid wastes containing dangerous substances

14. Transport information

14.1 UN Number

Not regulated

UN/ID No. (ADR/RID/ADN/ADG)	UN 3266
UN No. (IMDG)	UN 3266
UN No. (ICAO)	UN 3266

14.2 Proper shipping name

CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (contains potassium hydroxide),

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	8
IMDG Hazard class	8
ICAO Hazard class/division	8

14.4 Packing group

ADR/RID/ADN/ADG Packing group	II
IMDG Packing group	II
ICAO Packing group	II

14.5 Environmental hazard

No

14.6 Special precautions

Hazard identification no (ADR)	80
EmS (IMDG)	F-A, S-B
Emergency action code	2X
Tunnel restriction code	(E)
Hazchem code ADG	2X

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Standard for the Uniform Scheduling of Drugs and Poisons

Potassium hydroxide
Schedule 6
Schedule 5

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

ADG Code – Australian Dangerous Goods Code.

International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Does not Comply
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
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Version	3
The following sections have been revised:	Updated according to GHS/CLP, There have been changes with regard to classification.

Text of R phrases mentioned in Section 3
R35 - Causes severe burns
R22 - Harmful if swallowed

Full text of H-Statements referred to under sections 2 and 3

H314 - Causes severe skin burns and eye damage
H302 - Harmful if swallowed
H290 - May be corrosive to metals

Disclaimer
The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.